



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3490-3

Job Sheet 179053



Part No: D3490-3

Job Qty: 100 ea

Part Name: Cross Bolt Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/13/18

Job Tracking No:

Due Date: 7/2/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP Rev:A New Issue 06-03-03 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	100 Ea	7/2/18	7/2/18	0.00	0.00	Start Up Machining-2		JB 18-06-21
100	Hardinge	100 pcs	7/2/18	7/2/18	0.00	10.99	Hardinge		JB 18-06-21
120	QC	100 pcs	7/2/18	7/2/18	0.00	0.00	QC8		JB 18-06-21
124	HandFinish	100 pcs	7/2/18	7/2/18	0.00	0.95	HandFinish4		JB 18-06-21
130	Packaging	100 pcs	7/2/18	7/2/18	0.00	0.00	Packaging3-1		JB 18-06-21
140	QC21-SA	100 Ea	7/2/18	7/2/18	0.00	0.00	QC21		JB 18-06-21

Part Op 100 - 1-TURN AS PER FOLIO FA629 & DWG D3490

Descriptions: 124 - CLEAN CROSSBOLT SPACER WITH ALUMINUM CLEANER

130 - ***STOCK IN SKIDTUBE CELL***

DAS
21
0-00
JUL 18 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.750	6061-T6 Round Bar .750"	26.6000 ft (.266 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R0.750	27	31	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Crossbolt Spacer	3.085inches + 0.030 - 0.000	3.115 3.085		
2	Crossbolt Spacer	0.080inches ± 0.010	0.090 0.070		
3	Crossbolt Spacer	0.050inches ± 0.010	0.060 0.040		
4	Crossbolt Spacer	45.0Degrees ± 0.0	0.0 0.0		



Container No: S082950



Part: D3490-3

Job No: 179053

Serial No/Batch: S082950

Revision:

Inspector:

Exp Date:

Instructions:

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Date: 06/21/18